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<b>TYPE</b>	Two component acid curing primer.
<b>USE</b>	As primer on chipboard and MDF prior to lacquering with enamel.
<b>SPECIAL PROPERTIES</b>	Good filling properties and easy to sand. Complies with the E1 requirement with regard to formaldehyde release.

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**TECHNICAL DATA**

<b>Delivery viscosity</b>	35-45 s DIN 6, 20 °C
<b>Specific density</b>	Approx. 1.33 kg/l (white) - approx. 1.26 (black)
<b>Solids, weight</b>	Approx. 66 % (white) - approx. 62 % (black)
<b>Total mass of solids</b>	Approx. 813-839 g/l
<b>Volatile organic compound (VOC)</b>	See Safety Data Sheet.
<b>Storage</b>	Storage: See label. Store in a tightly closed container.
<b>Application method</b>	Spraying, curtain coating.

**DIRECTIONS FOR USE**

<b>Application data</b>	Mixing ratio:	10 parts Primer
		Approx. 1.5 part TEKNOCOAT Hardener 1399
	For spraying:	Approx. 2.5 part TEKNOSOLV 1181 or 1182 to visc. 25 s DIN 4, 20 °C
	For curtain coating:	Approx. 0.5 part TEKNOSOLV 1181 or 1182 to visc. 35 s DIN 4, 20 °C
	Potlife:	24 hours when thinned to 25 s DIN 4, 20 °C

<b>Drying</b>	At 55 % RH			
		<u>20 °C</u>	<u>40 °C</u>	<u>60 °C</u>
	For sanding:	3 hours	45 min.	10 min.
	For stacking:	16 hours	60 min.	15 min.
	Provided 150 g wet primer per m <sup>2</sup> . After forced drying cooling to 30 °C is required prior to stacking.			

<b>Recommended amount to be applied</b>	Max. 2 x 150 g wet primer per m <sup>2</sup> .
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<b>Cleaning</b>	TEKNOSOLV 1181.
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<b>HEALTH AND SAFETY</b>	See Safety Data Sheet.
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<b>ADDITIONAL INFORMATION</b>	The primer should be stirred well prior and after addition of hardener. Should not be applied or left to dry at temperatures below 18 °C. Should not be applied or left to dry at a relative humidity above 70 %.
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